

Technical Data Sheet

# Schulablend (ABS/PA) M/MK K2004

Acrylonitrile Butadiene Styrene + PA  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

Easy flow high impact ABS/PA 6 blend; UV stabilised

**General**

Additive	• UV Stabilizer
Features	• Good Flow • High Impact Resistance
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >ABS+PA<

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
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Density	1.08 g/cm <sup>3</sup>	1.08 g/cm <sup>3</sup>	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 Kg)	13 cm <sup>3</sup> /10min	13 cm <sup>3</sup> /10min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
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Tensile Modulus	239000 psi	1650 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	6380 psi	44.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/1A/50

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
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Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	8.6 ft·lb/in <sup>2</sup>	18 kJ/m <sup>2</sup>	
73°F (23°C)	38 ft·lb/in <sup>2</sup>	80 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
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Deflection Temperature Under Load			ISO 75-2/Af
264 Psi (1.8 Mpa), Unannealed	167 °F	75.0 °C	
Vicat Softening Temperature	264 °F	129 °C	ISO 306/B50

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
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Flammability Classification			IEC 60695-11-10, -20
0.06 In (1.6 Mm)	HB	HB	
Flammability	< 4 in/min	< 100 mm/min	FMVSS 302

**Additional Information**

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

**Notes**

These are typical property values not to be construed as specification limits.